



ACRYLOCOAT™ brand Trowel Applied
ACRYLOSTUK™
DECORATIVE SWIRL / WORM TEXTURE COATING

PRODUCT DATA
#70040
06/12/09
superseding: 01/12/09

ACRYLOSTUK™ PRODUCT DESCRIPTION:

ACRYLOCOAT™ brand ACRYLOSTUK™ is One Part of the Multi-Stage ACRYLOCOAT™ Decorative Finish Protective Coating System. ACRYLOSTUK™ is a Waterproofing Acrylic Trowel Applied Decorative Swirl Coat and Worm Finish Texture Coating. It is a Revolutionary 100% Acrylic Formulation with a Trade Secret mixture of Aggregates to create a Trowel Applied Swirl and/or Worm Pattern, Cement Like and Stucco Like Finish as an Exterior Decorative Finish System. When applied in conjunction with ACRYLOCOAT™ brand ACRYLOPRIME™ and/or ACRYLOBASE™, it seals and forms a waterproofing, flexible, breathable finish that has outstanding durability. It has been designed to replace cementitious finishes and combat the destructive environmental forces of nature. The ACRYLOCOAT™ brand Product Line is generally an Exterior Decorative Coating System, but can be used on Interior Surfaces as well. Excellent for use as an Interior Basement Finish on most types of Masonry Walls. A TWELVE YEAR LIMITED MATERIAL WARRANTY against chipping, cracking and peeling is available only when applied as part of the ACRYLOCOAT™ Decorative Finish Protective Coating System. Inquire about the Detailed Application Procedure.

ACRYLOSTUK™ APPLICATION USES:

ACRYLOSTUK™ can be used on most any Interior or Exterior Substrate including: wood, primed metal, galvanized, primed synthetic or aluminum siding, tin, copper, asbestos, asphalt, urethane, polyester, styrofoam, foam, fiberglass, clay, adobe, brick, stucco, slate, cement block, poured concrete, slab and various other substrates. The ACRYLOCOAT™ brand Product Line is excellent to decorate and enhance the exterior walls and facades of buildings, homes, and facilities including: residential, commercial and industrial applications.

ACRYLOSTUK™ DECORATIVE FINISH COLORS:

ACRYLOSTUK™ comes standard in White, Only. Colors are achieved by applying tinted ACRYLOSEAL™ or ACRYLOSATIN™ to the ACRYLOSTUK™. NOTE: Even if the desired color is white, a coat of white ACRYLOSEAL™ or ACRYLOSATIN™ is required over ACRYLOSTUK™.

ACRYLOSTUK™ SURFACE PREPARATION:

If ACRYLOSTUK™ is used in the 12 Year Warranted ACRYLOCOAT™ Decorative Finish Protective Coating System, please inquire for a detailed application procedure sheet and strictly follow the application method. If Applicable, trenching is necessary to form a complete seal; trench 4 to 6 inches around the perimeter of the structure. For proper adhesion to an existing substrate, it is essential that the surface be pressure washed at a minimum of 1500 P.S.I., using a water and chlorine solution, removing any loose, flaking or peeling paint along with any dirt, oil, grease, residues and especially mold, mildew and algae. Wire brush if necessary. Apply only to a sound, well prepared wall surface. Rusted metal must be primed. Inquire about METAL-PRIME Rust Treatment Process. Patch any holes, cracks, seams, imperfections, etc., with ACRYLOPATCH™ Waterproofing Caulk & Sealant. It is recommended to use ACRYLOPRIME™ before application of ACRYLOSTUK™, and a coat of ACRYLOSEAL™ or ACRYLOSATIN™ over the coat of ACRYLOSTUK™. Wait 12 hours between coats of any of the ACRYLOCOAT™ product line.

ACRYLOSTUK™ APPLICATION PROCEDURE:

If thinning is required, add water sparingly and do not exceed 10 ounces per 5 gallon pail. Use a heavy duty drill motor with a paddle type blade to mix in water. Do not apply when temperatures are below 45 degrees Fahrenheit or when humidity is very high. Apply ACRYLOSTUK™ by trowel to the prepared surface and "pull it tight". By using a metal or plastic trowel, placed flat and directly onto the freshly applied Acrylostuk™ and moving it over the surface in a circular or "figure eight" motion, "cut" the swirl or worm pattern desired. Clean all tools and equipment immediately after use with warm soapy water.

TECHNICAL SPECIFICATIONS: Ambient Temperature of 77°F and RH of 50%

FINISH:	Flat	SPREAD RATE:	28 to 32 sq.ft./gal.
COLOR:	White (Not-Tintable)	DRY to TOUCH:	2 to 4 Hours
VEHICLE TYPE:	Acrylic Copolymer Emulsion	RECOAT:	12 Hours
SOLIDS by WEIGHT:	86% +/- 2%	CURE TIME:	5 to 7 Days
SOLIDS by VOLUME:	72% +/- 2%	SIZES:	5 Gallon
V.O.C.'s (averages):	.78 lbs./gal. • 96.3 g/liter	GALLON WEIGHT:	16.0 lbs. +/- .3 lbs.

Information presented on this Data Sheet has been compiled from sources to be reliable, and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so.



MATERIALS HEALTH, SAFETY AND ENVIRONMENTAL DATA SHEET

**MSDS#:
70040**

Product Identification	Product Name: ACRYLOCOAT™ brand ACRYLOSTUK™ Product Code #: 70040 General Usage: Latex Wall Texture Coating General Description: Pigmented Latex Decorative Wall Texture Coating C.A.S. Number: None Established; Mixture	
Manufacturer Information	Manufacturer's Name: Nationwide Chemical Coating Mfrs., Inc. Address: 7106 24th Court East; Sarasota, FL 34243-3993 Emergency Telephone: 1-800-423-7264 or 941-753-7500 Information: 1-800-423-7264 or 941-753-7500 Web Site: www.nationwidecoatings.com E-Mail: info@natcoat.net Date Effective: January 1 st , 2005	
Chemical and Physical Properties	Color: White Physical State: Liquid Boiling Point: 212 Fahrenheit Specific Gravity (H ₂ O=1): >1 Vapor Presence: about same as H ₂ O Percent Volatile: 6-11% Evaporation Rate (Butyl Acetate=1): <1	Odor: Pungent Odor Odor Threshold: Unknown Melting Point: N/A Freezing Point: 32 Fahrenheit Solubility in H ₂ O: Soluble pH (undiluted): 8 to 8.5 Vapor Density (Air=1): <1
Fire Protection Information	Decomposition/Combustion: Flash Point: Recommended Extinguishing Media: Flammable Limits:	N/A N/A; Does Not Burn N/A N/A
Storage and Reactivity	Hazardous Polymerization: Storage Conditions: Toxic Products Which May Form:	Will Not Occur Keep from Freezing None
Transportation	Hazard Classes: Hazard Labels: Hazard Determination: Shipping Containers: Shipping Class:	None; Not Hazardous Not Required MSD Sheet Varies Class 55; Water Based Paint
Container Labeling	Explanation of Unique Labeling System:	None Used

Health Hazard Data	SHORT TERM EXPOSURE	
	Route of Entry: Inhalation: Skin:	Precautionary Treatment Expected None Expected None
	Eyes:	Flush Immediately with large amounts of water for at least 15 minutes, holding eyelids open. Call a physician if irritation persists
	Ingestion:	Call a physician if significant amounts have been Swallowed. Give patient large amounts of water or milk for dilution.
	LONG TERM EXPOSURE	
	Carcinogen: Target Organ Effects: Other Health Hazards:	None None None Known
Personal Protection	Respiratory Protection: Protective Clothing: Ventilation: Other Protective Measures: Eye Protection:	No inhalation hazard expected None Required Local None Safety Glasses
Spill or Leak Protection	Accidental Release or Spill: Neutralizing Chemical/Media:	Collect liquid or solidify with absorbent package for disposal N/A
Treatability	Biodegradability: With water prior to cure. Influence on Biological Wastewater Treatment: None Other Impacts on Wastewater Treatment: None Recommended Wastewater Treatment: Dilutable Constituents Interfering With or Not Amenable to Biological or Wastewater Treatment: None	
Recommended Waste Disposal	Dispose of in accordance with Federal, State and Local guidelines.	

EMERGENCY & INFO: 1-800-423-7264

Form based on O.S.H.A. Form 20. Information presented herein has been compiled from sources to be reliable and is accurate and reliable to be the best of our knowledge and belief but is not guaranteed to be so.

EMERGENCY & INFO: 941-753-7500