





# APPLICATION PROCEDURE

## ACRYLOCOAT™

### DECORATIVE FINISH COATING SYSTEM

SIPS, WOOD PANELS, GYPSUM BOARD, DENS-GLASS, PRIMED METAL

APPLICATION  
PROCEDURE  
#AC002

12 YEAR  
LIMITED  
MATERIAL  
WARRANTY

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03/22/05  
superseding: 07/01/04

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#### STEP #5: TEXURE COAT

**OPTION 1). ACRYLOSTUK™** - The entire surface must be clean and free of all moisture. Be certain the entire surface has been primed or covered with **ACRYLOMESH™** and **ACRYLOBASE™**. Using a trowel, apply **ACRYLOSTUK™** at a rate of approximately 28 - 32 square feet per gallon over the substrate. Water may be added, (small amounts at a time) to obtain the desired application consistency. Do not exceed ten ounces per 5-gallon pail. Place a metal or plastic trowel flat and directly on the freshly applied **ACRYLOSTUK™** and move it over the surface in a circular or "Figure eight" motion. This will "Cut" the swirl pattern into the **ACRYLOSTUK™**.

**NOTE:** It is important to "Pull the **ACRYLOSTUK™** tight" over the substrate before the pattern is cut into the surface, as it must be applied thin enough to allow the aggregate in the mix to be moved through the freshly troweled surface. Let dry at least 12 hours before continuing.

**OPTION 2). ACRYLOSAND™** - The entire surface must be clean and free of all moisture. Be certain the entire surface has been primed or covered with **ACRYLOMESH™** and **ACRYLOBASE™**. Apply **ACRYLOSAND™** using a trowel at a rate of approximately 40 - 60 square feet per gallon over the substrate. With a trowel, **ACRYLOSAND™** can produce a smooth finish as well as many other aesthetic finishes. **ACRYLOSAND™** can be sprayed with equipment as basic as a hopper gun and can produce unlimited textures simply by adjusting the air pressure and/or the size of the spray tip. This method also helps provide different knock down finishes. Water may be added (small amounts at a time), to obtain the desired application consistency. Do not exceed ten ounces per 5-gallon pail. Let dry at least 12 hours before continuing.

**OPTION 3). ACRYLOTEX™** - The entire surface must be clean and free of all moisture. Be certain the entire surface has been primed or covered with **ACRYLOMESH™** and **ACRYLOBASE™**. **ACRYLOTEX™** must be applied with spray equipment as basic as a hopper gun. Apply the coat of **ACRYLOTEX™** at a rate of approximately 75 - 100 square feet per gallon (varies from Sand to Coarse Finish) over the entire surface. Spray coating uniformly to provide an even distribution of aggregate. Let dry at least 12 hours before continuing.

**OPTION 4). ACRYLOSEAL™** - The entire surface must be clean and free of all moisture. Be certain the entire surface has been primed or covered with **ACRYLOMESH™** and **ACRYLOBASE™**. Apply **ACRYLOSEAL™** with a brush, a roller with a minimum one-inch nap, or a one-gallon per minute, 3,000 psi piston type airless sprayer with a minimum tip size of .027 (Remove tip and gun filters before starting). Back roll after spraying. Apply **ACRYLOSEAL™** at a rate of approximately 100 square feet per gallon over the entire surface to a wet film thickness of 12 - 15 mils. Let dry at least 12 hours before continuing.

**OPTION 5). ACRYLOTHERM™** - The entire surface must be clean and free of all moisture. Be certain the entire surface has been primed or covered with **ACRYLOMESH™** and **ACRYLOBASE™**. Apply **ACRYLOTHERM™** with a brush, a roller with a minimum one inch nap, or a one-gallon per minute, 3000 psi piston type airless sprayer with a minimum tip size of .027 (remove tip and gun filters before starting). Back roll after spraying. Apply **ACRYLOTHERM™** at a rate of approximately 100 square feet per gallon over the entire surface to a wet film thickness of 12 - 15 mils. Let dry at least 12 hours before continuing.

#### STEP #6: FINISH/COLOR-COAT

The entire surface must be clean and free of all moisture. Apply **ACRYLOSEAL™** or **ACRYLOSATIN™** with a brush, a roller with a minimum one-inch nap, or a one-gallon per minute, 3,000-psi piston type airless sprayer with a minimum tip size of .027 (Remove tip and gun filters before starting). Back roll after spraying. Apply **ACRYLOSEAL™** or **ACRYLOSATIN™** at a rate of approximately 100 square feet per gallon over entire surface to a wet film thickness of 12 - 15 mils. Let dry 24 hours before your Final Evaluation.

#### STEP #7: FINAL EVALUATION

At this time a detailed evaluation of the completed job will determine the quality of the workmanship and whether strict application specifications have been met. The entire surface must be completely coated & sealed. Be sure to check that all areas are completely coated and sealed under permanently placed items such as gutters, fascia, shutters, etc. If evaluation determines any application deficiencies, calculate how much material will be required to correct. Re-evaluate after corrections have been made.

*In Any Event Nationwide Chemical Coating Manufacturers, Inc. will not be liable or responsible for any past, present or future leaks or any resulting consequential or incidental damages.*

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